Mobile Walk-In Cooler: Trailer Design/Build









Community Farm and Food Project: Access to Land Livelihood & Learning

Beginning Farmer Incubator



Education and Workshop Series

Stream Restoration

Educational Trail

Shortleaf Pine Reforestation

Mobile Cooler Components









CoolBot Driven VS Traditional

- •\$3500 for USED walk-in cooler plus installation = 83% less in upfront costs
- •42% lower operating costs compared to commercial models
- No need for expensive technicians
- Anyone can build their own and obtain most material locally
- Owner can fix problems



Permanent VS Mobile CoolBot Drive System

- Standing Guide
- Possible Property Tax
- Earth under floor
- Build to spec
- Use existing or salvage building materials
- Mobile Guide
- Keep product cold for transport
- Only load cooler once
- Add generator for mobile cooling
- If leasing you take it with you
 - o (ie Second Spring Market Garden)





Uses & Installations

- Farmers markets
- Direct harvest into a cooler for cooling in the field
- Mobile coolers for hunting trips
- Deliveries to restaurants and customers

- Built on an existing trailer bed
- Built into the cab of a truck
- Converting old reefer units
- Using old buses

Limitations!

- CoolBot systems take longer to cool down.
 - o 85°F will decrease to 45°F in about 20 minutes, It can take another 30 minutes before you reach 40°F and an additional 30 minutes to reach 38°F.
- CoolBot systems recover slower after opening the door:
 - o Do not open more than 6 times an hour, if so use an AC unit with higher BTUs
- Poor functionality below 36°F/2°C.
- You can't freeze things with a CoolBot
- Running through the winter.
- Automatic restart when power is lost.
- Room is too big or the air conditioner is too small for the room. See: AC Sizing

Design/Sizing

- What size cooler?
- What type or size A/C Unit?
 - Can use window unit or RV (2x cost)
 - o Brands: Stick LG, Hair, per CoolBot
- How much insulation/type?
 - o R-25:
 - Polyisocyanurate
 - Polystyrene XPS (Extruded)

Fahrenheit Celsius	34ºF	38°F	42°F - 45°F	500 = 500 =
Ceisius	1ºC	3°C	5.5°C - 7°C	50°F - 59°F 10°C - 15°C
Use Case				
	rewing: agering	Produce Restaurants Meat / Hunting Keg Chilling Beer Chilling	Flowers	Wine Cheese Meat Curing Brewing: Fermenting

Width Air Conditioner Size (BTUs) Length 10K BTU 8K BTU 7K BTU 5K BTU 15K BTU 8K BTU 8K BTU 5K BTU 18K BTU 10K BTU 10K BTU 5K BTU 7K BTU 24K BTU 12K BTU 12K BTU 10' 24K BTU 15K BTU 15K BTU 8K BTU 24K BTU 12' 18K BTU 18K BTU 10K BTU 10' 14' 24K + 15K 24K BTU 24K BTU 15K BTU Larger Sizes Multiple A/Cs and CoolBots - Please call us at 888-871-5723

Budget

Trailer	1	\$1,600.00	\$1,600.00
Air Conditioner	1	\$400.00	\$400.00
Insulation	24	\$33.87	\$812.88
Coolbot	1	\$300.00	\$300.00
Metal & Welding Supplies	1	\$80.00	\$80.00
Wiring for plugging in exterior	1	\$30.00	\$30.00
Additional wood and screws	1	\$60.00	\$60.00
Spray Foam	4	\$4.50	\$18.00
Paint-Polyurethane	2	\$40.00	\$80.00
Plywood	2	\$15.00	\$30.00
Total			\$3,410.88

Main Materials

- Insulation:
 - R-20 at least on all surfaces
- Air Conditioner
 - Size and brand recommended by CoolBot
- Power/Wiring
 - o 110V or 220V depending on BTU
- Hardware
 - Screws of specific length to hold it all together

Construction Process: First Build



















Construction Process First Build Complete



Construction Process: Second Build









Special Materials Used

- Insulation Tape
- Spax 6" Screws for Flooring
- Spax 5" Screws for Walls
- LG A/C 15,000 BTU
- Beam Trailer Sales
- CoolBot Hook-up Video
- InkBird for Heating Walk-in during Winter

Questions?



Chris Link

Community Farm and Food Program Manager

chris@appalachian.org

828.490.2565

Appalachian.org